

Tom,

Please see both process upset events from CHS to your facility today. Please let us know if you have questions.

Scott,

Tom should be your main point of contact, copy Desiree and I should be copied on the communications. Thanks.

**Chris Oehler**  
Plant Manager



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**From:** Duncan, Scott

**Sent:** Friday, August 19, 2016 3:22 PM

**To:** Desiree McCaslen ([dmccaslen@sioux-city.org](mailto:dmccaslen@sioux-city.org)) <[dmccaslen@sioux-city.org](mailto:dmccaslen@sioux-city.org)>

**Cc:** Oehler, Christopher <[Christopher.Oehler@chsinc.com](mailto:Christopher.Oehler@chsinc.com)>

**Subject:** Solids to WWTP

Desiree,

We had a second process upset this afternoon around 2:50pm almost identical to the one earlier in the day, resulting in another 900lbs of liquid going to the drain, of this approx. 17% were solids.

**Scott Duncan**

EHS Coordinator

CHS

Processing & Food Ingredients

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